

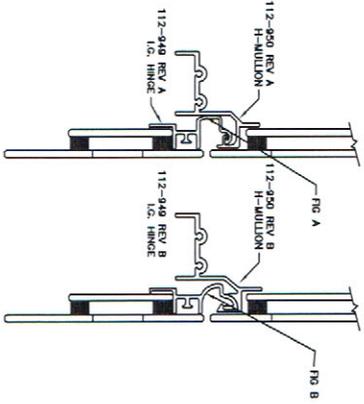


**Hehr International Inc.**

# 6400 VENT SECTION REPLACEMENT INSTRUCTIONS

1 OLD MODELS PRE OCT 06

NEW MODELS AFTER  
OCT 06



5B

REMOVE SERVICE SCREWS (EXIT SECTION ONLY)

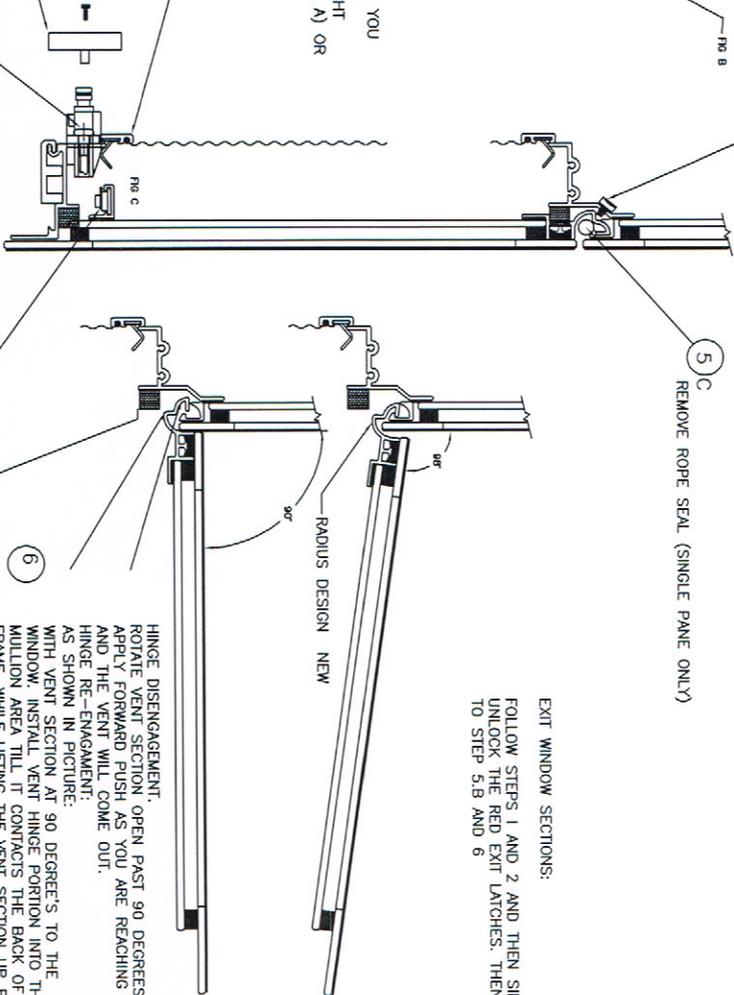
5C REMOVE ROPE SEAL (SINGLE PANE ONLY)

2 TO DETERMINE WHICH HINGE YOU HAVE OPEN YOU VENT WINDOW ALL THE WAY OUT. GO TO THE OUTSIDE OF THE UNIT AND WITH A FLASH LIGHT LOOK FOR EITHER A FLAT HINGE DESIGN (FIG A) OR A RADIUS DESIGN FIG B

4 REMOVE SCREEN FROM WINDOW BY PULLING ON SCREEN FRAME ON OUTSIDE EDGE. SCREEN HAS SMALL SPRING CLIPS THAT WILL POP INTO PLACE. BE CAREFUL DON'T PUSH OR PULL ON SCREEN CLOTH

3 REMOVE SCREW FROM HANDLE AND PULL OFF OPERATOR

5 DRILL OUT TWO REV ITS HOLDING OPERATOR ONTO WINDOW FRAME. USE 3/16 DRILL BIT. LIFT OPERATOR UP AND SLIDE ARMS OUT OF SLIDE RAIL FIG C



EXIT WINDOW SECTIONS:  
FOLLOW STEPS 1 AND 2 AND THEN SIMPLY UNLOCK THE RED EXIT LATCHES. THEN PROCEED TO STEP 5,B AND 6

HINGE DISENGAGEMENT: OPEN PAST 90 DEGREES, APPLY FORWARD PUSH AS YOU ARE REACHING 90 AND THE VENT WILL COME OUT.  
HINGE RE-ENGAGEMENT:  
AS SHOWN IN PICTURE:  
WITH VENT SECTION AT 90 DEGREES, TO THE WINDOW, INSTALL VENT HINGE PORTION INTO THE MULLION AREA TILL IT CONTACTS THE BACK OF THE FRAME. WHILE LIFTING THE VENT SECTION UP PULL OUT TILL YOU FEEL IT LOCK INTO PLACE. ONCE YOU DO THIS ROTATE THE SECTION DOWN INTO THE CLOSED POSITION. (ON SINGLE PANE ONLY MODELS YOU MAY HAVE TO PULL THE VENT SEAL OUT AWAY FROM THE GLASS AS IT WILL CATCH THE HINGE AND GET PUSHED BEHIND THE HINGE NON INSULATED GLASS.